## **ABSTRACT**

A phase-change optical recording medium capable of implementing record and readout operations of information data through reversible phase transition between amorphous and crystalline states induced by light beam irradiation in a recording layer included in the recording medium, including at least a transparent substrate and contiguous layers formed on the substrate in order as follows, a lower dielectric protective layer, the recording layer, an upper dielectric protective layer, and a reflective/ heat dissipating layer, in which the upper dielectric protective layer essentially consists of a mixture of  $ZrO_2$  and  $SiO_2$ , having a composition of  $(ZrO_2)_{100-x}$   $(SiO_2)_x$ , where 0 < x < 60 (mole %).

The phase-change optical recording medium may alternatively include at least a reflective/ heat dissipating layer provided contiguously to at least one surface of a recording layer, having a dielectric protective layer interposed between the reflective/ heat dissipating layer and the recording layer, in which the recording layer essentially consists of a phase-change recording material having the Sb<sub>3</sub>Te metastable phase, the dielectric protective layer consists of a dielectric material containing ZrO<sub>2</sub> as a major ingredient, and the reflective/ heat dissipating layer consists of Ag, as a major ingredient.